## DEFENSE LOGISTICS AGENCY

Established 1961





#### THE NATION'S LOGISTICS COMBAT SUPPORT AGENCY

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Material procured, received, stored and issued by DLA requires proper care to ensure that the items arrive and remain in a ready-forissue condition.

#### **Importance of Packaging**





## Importance

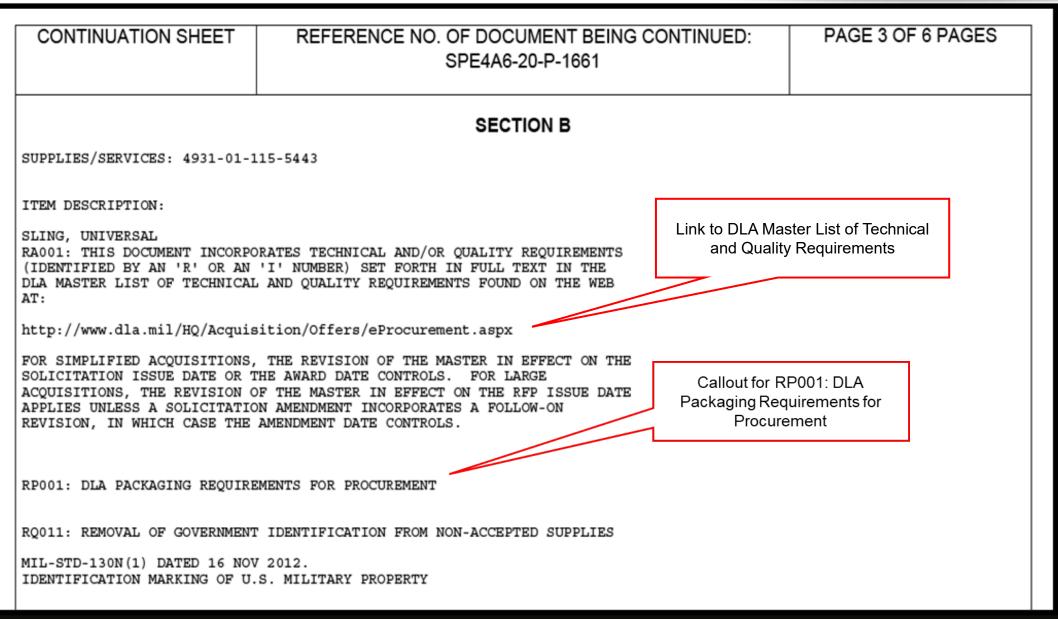
- Material that is procured, received, stored, and issued must be properly identified and packaged at the time of receipt.
- The warfighter must receive the right item, on time, properly packaged.

#### **Contractual Requirements**



- Section B of the contract contains
  - RA001: Incorporates the TQ master requirements.
  - RP001: DLA Packaging Requirements for Procurement
  - RP003: Preservation, Packaging, Packing and Marking Requirements for Federal Aviation Administration Commercial Material
- The prep for delivery section displays the packaging requirements that pass from the material master and could contain additional requirements such as
  - IP025: Packaging, Marking, and Shipping of Hazardous Materials
  - IP027: Packing and Marking Requirements Federal Stock Class (FSC)
    5961Semiconductors and Hardware Devices and FSC 5962 Electronic Microcircuits
  - IP042: Oxygen Clean Packaging and Marking Requirements Apply
  - IP046: Individual Repair Parts Ordering Data (IRPOD) Packaging Requirements Apply
  - IP056: Mercury or Mercury Compounds are Prohibited in Preservation, Packaging, Packing and Marking
  - IP083: Packaging, Marking, and Shipping of Metal Plating, Sheets, and other Metal Products

**Technical and Quality Master List of Requirements** 





http://www.dla.mil/hq/acquisition/offers/eprocurement.aspx

• Choose the version of the TQ requirements that were in place at the time of award.

### Technical and Quality Master List of Requirements

Document Name	Version	Modified Date
Master List of Technical and Quality Requirements	PDF Rev-35	17 June 2024

DLA Master List of Technical and Quality Requirements June-17-2024 Rev-35

Changes have been made to Rev-35 because of broken links.

Archived Versions of the Technical and Quality Master List of Requirements



### **Technical and Quality Master List of Requirements**

I. Technical and Quality Assurance Requirements

### DLA Master List Of Technical and Quality Requirements Version 35 June 17, 2024

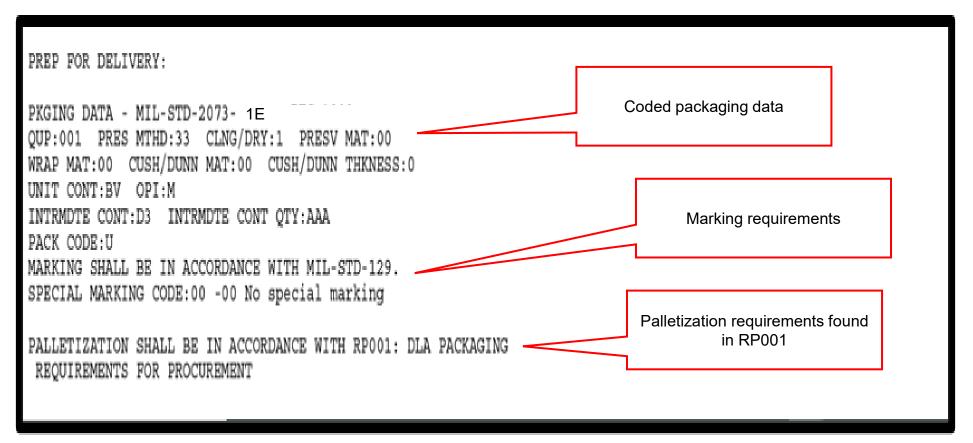
Changes from previous revisions are indicated with yellow highlighting to mark text altered or added.

HQ Defense Logistics Agency Technical and Quality Assurance Division Logistics Operations

RA001: Technical and Quality Requirement Documentation	4
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RD003: Covered Defense Information May Apply	5
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RQ003: Configuration Change Management Army Combat Capabilities Development Command Chemical Biological Center (DEVCOM-CBC) - Engineering Change Proposal Request for Variance (Deviation or Waiver)	. 13
RQ004: Federal Insecticide, Fungicide, and Rodenticide Act (FIFRA)	. 15
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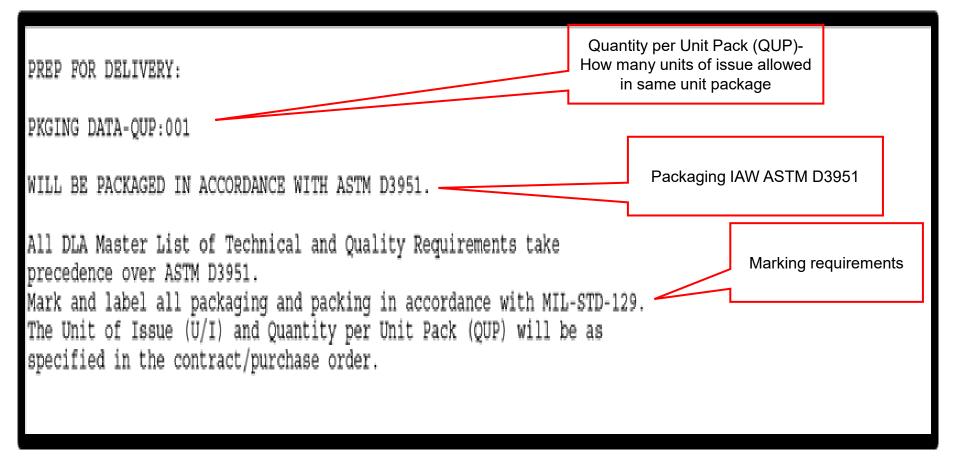


## Prep for Delivery – Military Packaging – MIL STD 2073-1E





 Prep for Delivery – ASTM D3951, Standard Practice for Commercial Packaging





- Select items are eligible to be packaged in accordance with ASTM-D3951, Standard Practice for Commercial Packaging
- Commercial packaging QUP:
  - ASTM-D3951, paragraph 5.1.2.2 governs unit package Quantity
  - Generally, use QUP of 001 unless otherwise specified in your contract
- Commercial packaging Intermediate Container Quantity (ICQ):

• ASTM-D3951, paragraph 5.1.3 governs intermediate package

- Commercial packaging "Marking":
  - ASTM-D3951, paragraph 5.1.6.5 governs markings for DOD (IAW with MIL-STD-129)



- Access to commercial standards requires purchase of the standards from the ASTM
  - o https://www.astm.org/

Military Packaging	Commercial Packaging				
Use of specification materials	Permits use of non-specification materials				
Requires interpretation of preservation/packaging/packing instructions	ASTM D3951 provides standard commercial guidelines				
Requires the preservation methods and materials from MIL- STD-2073-1	Application of preservation/packing techniques is at the discretion of the vendor				
MIL-STD-129 marking required	MIL-STD-129 marking required				
Compliant WPM required	Compliant WPM required				
Available on ASSIST	Must be purchased				



- MIL STD 2073-1E, DOD Standard Practice for Military Packaging
- MIL STD 129R, DOD Standard Practice for Military Marking for Shipment and Storage
- ASTM D3951, Standard Practice for Commercial Packaging
- AFMAN 24-604/DLAI 4145.3, Preparing Hazardous Materials for Military Air Shipments
- MIL STD 147E, DOD Standard Practice, Palletized Unit Loads

\* Refer to contract/solicitation for appropriate revision (and change number) of specification



- DOD packaging regulations, standards and specifications may be obtained online from the ASSIST Quick Search Program <u>http://quicksearch.dla.mil/qsSearch.aspx</u>
- Use the most recent version of all posted documents

	Barris Martin Charles						
Title: Barrier Materials, Flexible, Electrostatic Discharge Protective, Heat-Sealable							
	Scope: This specification establishes the requirements for heat-sealable, electrostatic discharge protective, flexible barrier and the sealed for the military period of merceravity applied to a point of a sealed by the sealed for the military period of the sealed by the sealed for the military period of the sealed by the s						
materials used for the military packaging of microcircuits, sensitive semiconductor devices, sensitive resistors, and							
associated higher assemblies. In addition, the type I materials provide for watervaporproof protection and attenuation of electromagnetic interference effects (see 6.1).							
Status:	0	Document Date: 12-NOV-2014					
Status.	Active						
	Next Review Due: 11-NOV-2019						
ESC(Area)	0125	Des Catemany, Derformence Specification					
FSC/Area:		Doc Category: Performance Specification					
		Doc Category: Performance Specification					
Qualification		Doc Category: Performance Specification					
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Qualification	5	<b>Doc Category:</b> Performance Specification					
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Project Number: 8135-2015-001

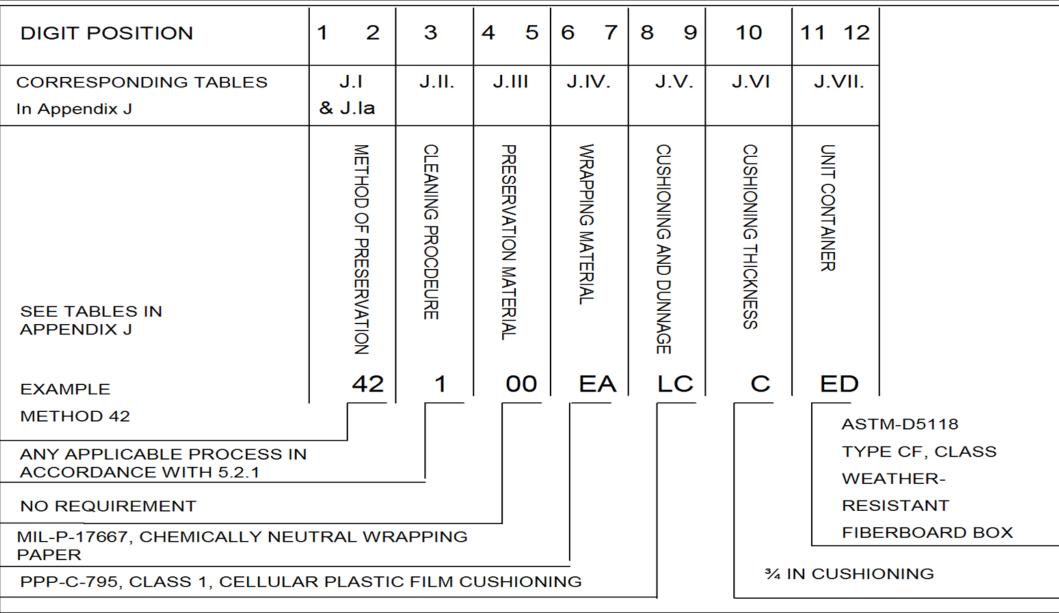
#### Amendments to military specifications or specification sheets issued after August 1, 2003 are incorporated in the modified document.

Revision History Click on column h st Stm ocument Date Document Page Size Revision E Notice 1 - Validation 12-NOV-2014 2.1 KB Α 1 169.6 KB Revision E Amendment 1 (amendment incorporated) ~ 08-FEB-2010 25 10-AUG-2009 191.5 KB Revision E 24 Revision D Amendment 1 (amendment incorporated) ~ 14-JUL-2004 27 98.8 KB Revision D 03-SEP-1998 28 100.7 KB Δ Revision C 0 25-JAN-1989 33 1549.4 KB

NOTE: It isrecommended that you use Adobe Reader v7.0 or higher for optimal download performance; older versions should continue to work, but downloading large files may appear to take longer, so please be patient in those cases.

### Packaging Codes – MIL STD 2073-1E, Appendix J





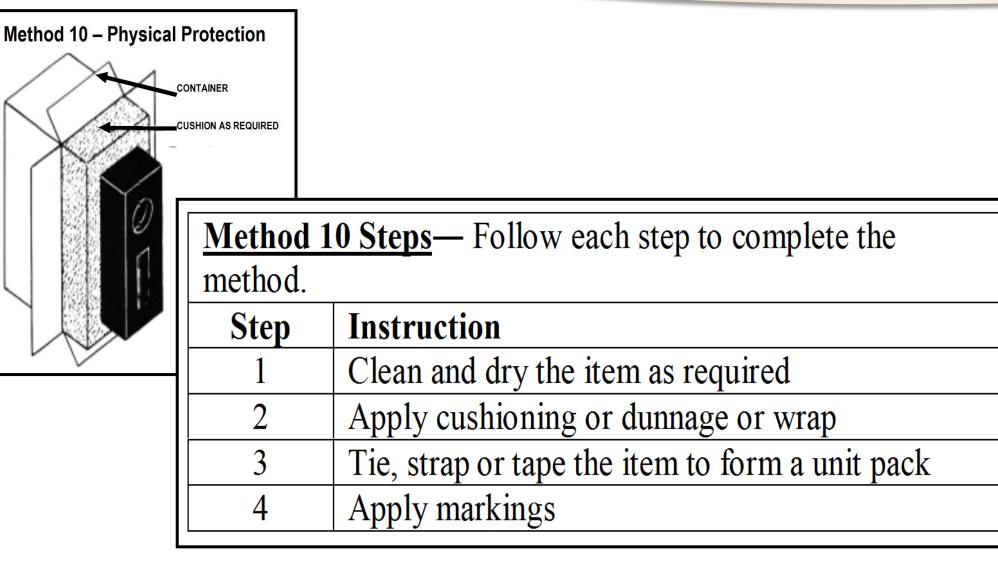


- <u>https://camphill.leidos.com/code\_lookup.nsf</u>
- Input packaging codes into designated fields for definitions

<u>MIL-STD-2073-1</u>		Miscellaneous Codes								
	MIL-S	MIL-STD-2073-1 Packaging Code Descriptions (located on top row) conform to Revision E, change 3,								
	unles	s otherwise not	ed. Please enter	the desired pack	kaging code(s) ii	nto the corresp	onding entry box an	d		
	select	the "Get Packag	ging Data" butto	n below. Packagi	ing Codes are de	rived from MIL	-STD-2073-1 and E	)oD		
					ible to enter two	codes. If two o	odes are desired, pl	ace a		
	comm	na(,) or semi-col	on (;) between y	our entries.						
	Method of	Cleaning &	Preservative	Wrapping	Cushioning	Cushioning	Unit/Intermediate			
	Preservation	Drying	Materials	Material	Material	Thickness	Container	Packing Code		
	1									
	Special						61 J6 J 6			
	Material Content	Hazardous Material	Special Marking	Unit Container Level	r Optional Procedures	Shelf-Life	Shelf-Life Action	Type of		
	Content	Material	Marking	Level	Procedures	Shell-Life	Action	Storage		
		Get Packaging Data								
NOTE: To view the full MIL-STD-2073-1/DoD code description, s				select the code	title in the result li	st.				

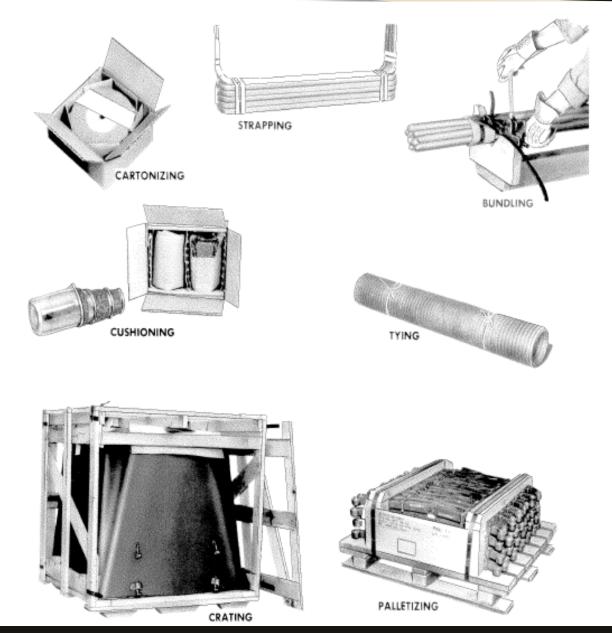
#### Method 10 – Physical Protection





#### Method 10 – Physical Protection





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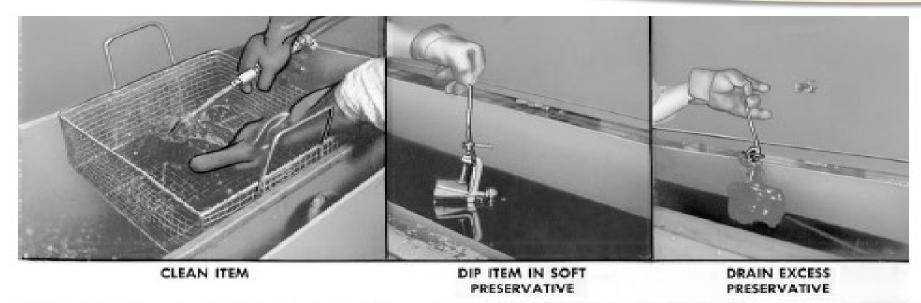
#### Method 20 – Preservative Coating Only (with greaseproof wrap, as required

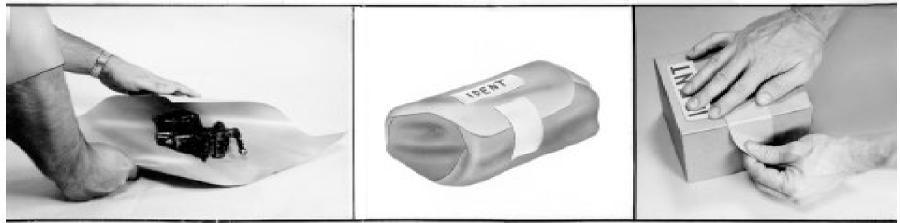
Method 20 – Preservative Coating Only (with greaseproof wrap, as required)					
Preservative Greaseproof Wrap MIL-PRF-121, Grade A QQ-A-1876					
ila St	Method 20 Steps — Follow each step to complete the				
O.II	method				
MIL-PRF-16173 hard preserved items and	Step	Instruction			
MIL-PRF-3420 or MIL-PRF-22019, VCI protected Items may be exempt from wrapping.	1	Clean and dry the item.			
	2	Apply preservative coating to the item.			
	3	Wrap the item in grease wrap			
	4	Apply markings to the container.			

\*\* (1) \*

Method 20 – Preservative Coating Only (with greaseproof wrap, as required)

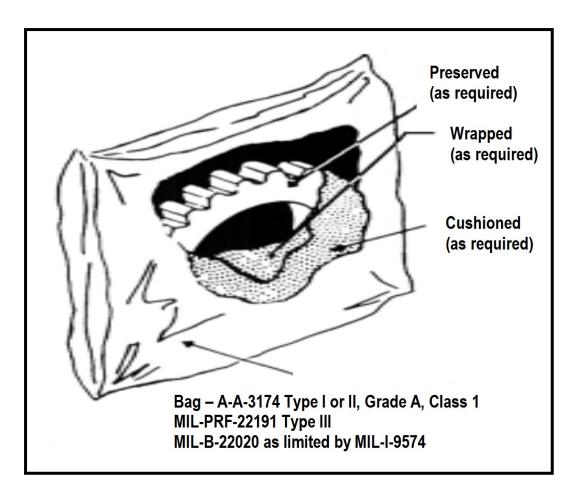






WRAP PRESERVED ITEM IN GREASEPROOF BARRIER COMPLETED AND IDENTIFIED UNIT PACK CARTON OPTIONAL (MUST BE IDENTIFIED)

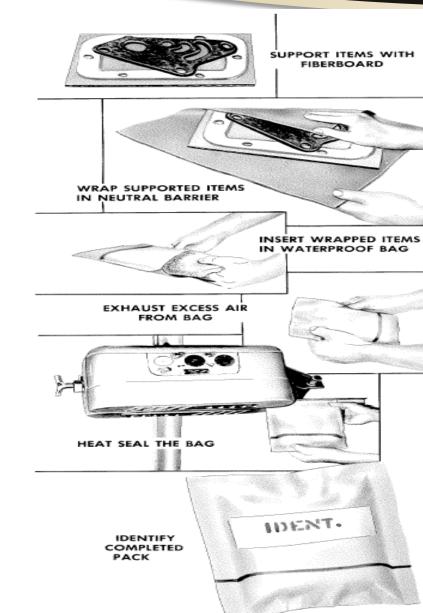
Method 30 – Waterproof or Waterproof-Greaseproof Protection (with preservative as required)



## Sub-methods

- Method 31
- Method 32
- Method 33

### Method 31 Waterproof Bag, Heat Sealed





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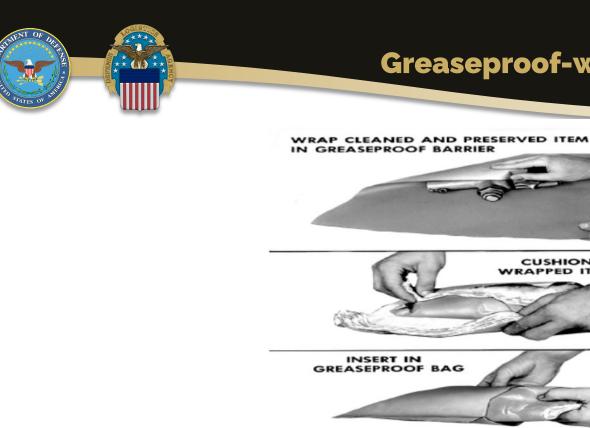
#### Method 32 Container, waterproof bag, heat sealed

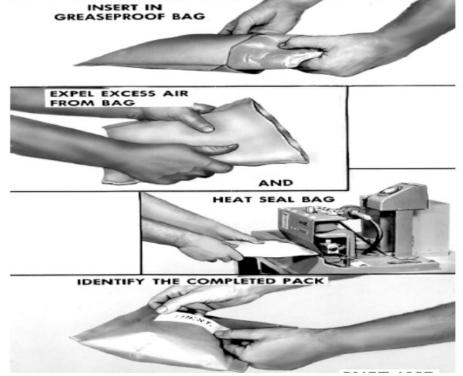




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#### Method 33 Greaseproof-waterproof bag, heat sealed





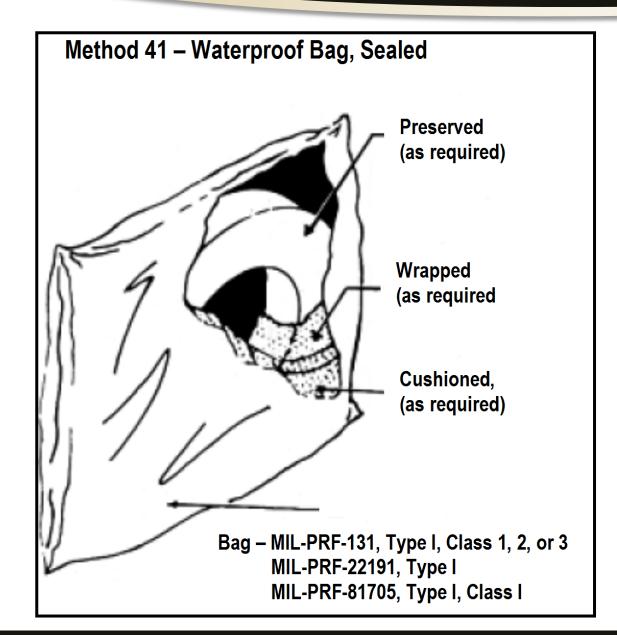
CUSHION WRAPPED ITEM

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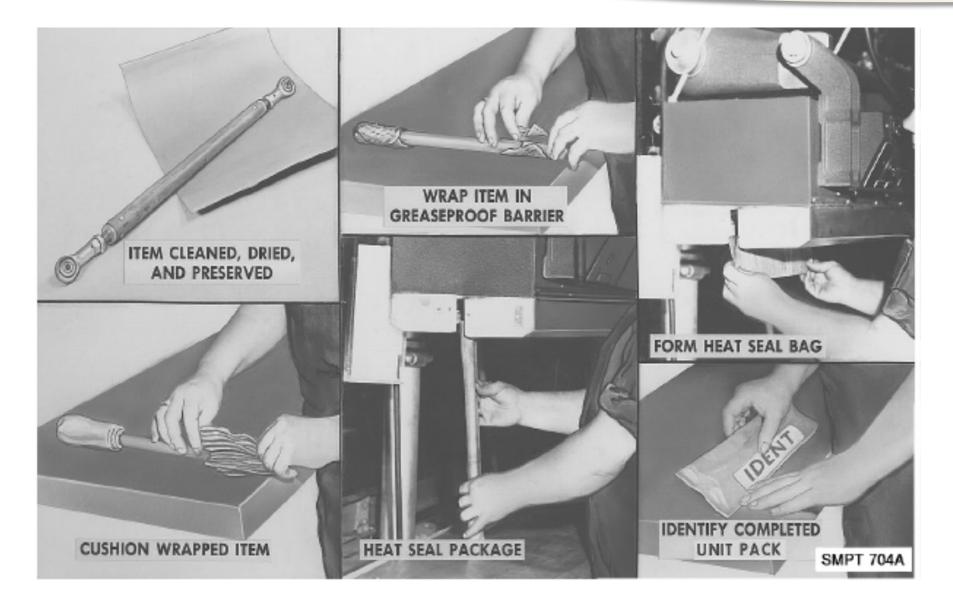
## Sub-methods:

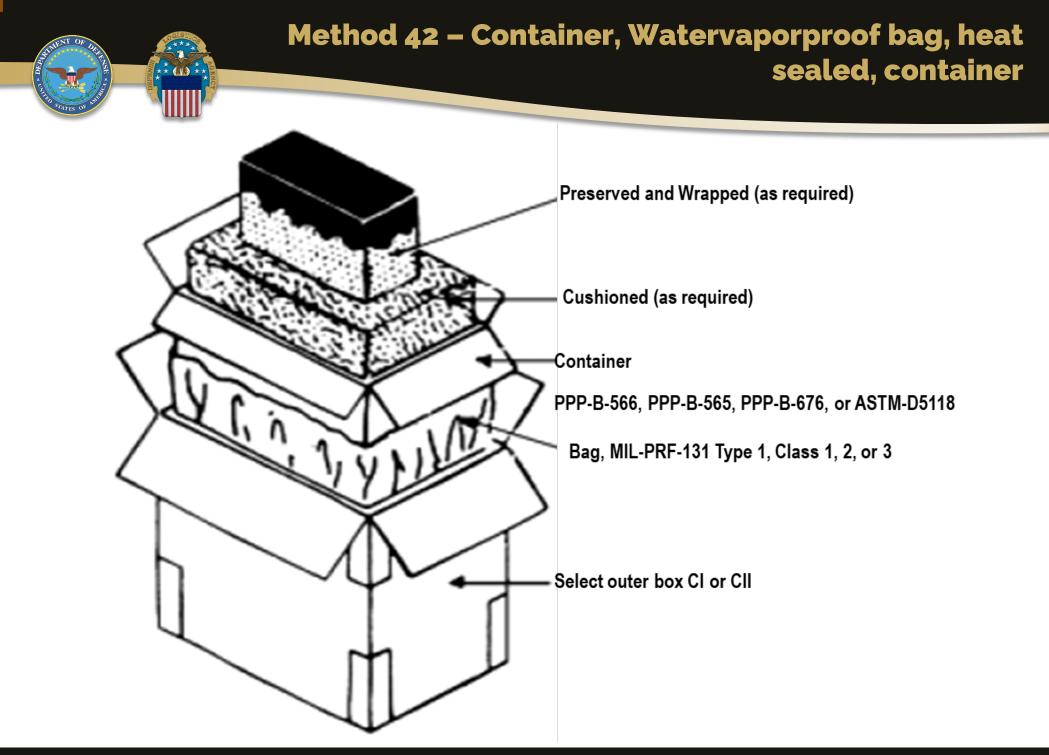
- Method 41
- Method 42
- Method 43
- Method 44
- Method 45



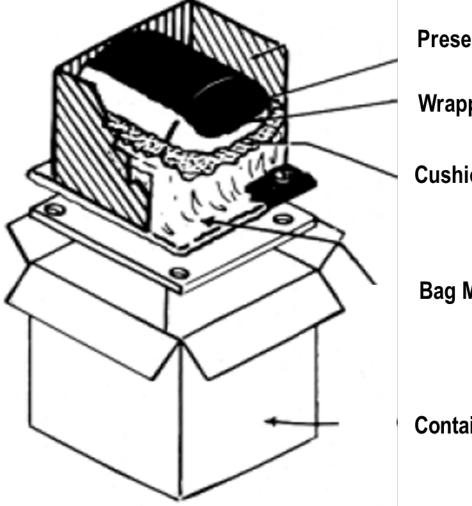
#### Method 41 Watervaporproof bag, heat sealed











**Preserved (as required)** 

Wrapped (as required)

**Cushioned (As Required)** 

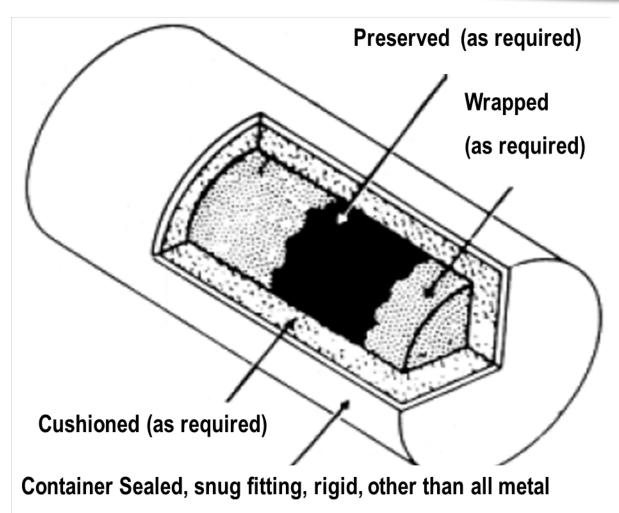
Bag MIL-E-6060

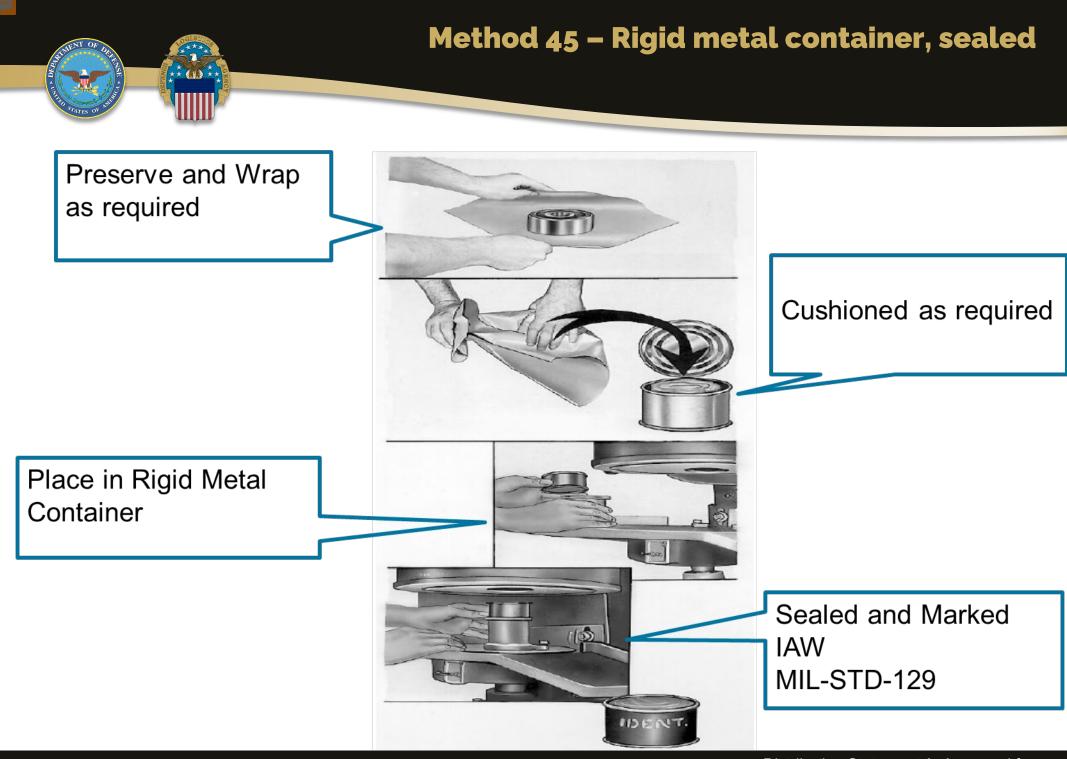
Container

Distribution Statement A, Approved for public release. Distribution Unlimited.

sealed



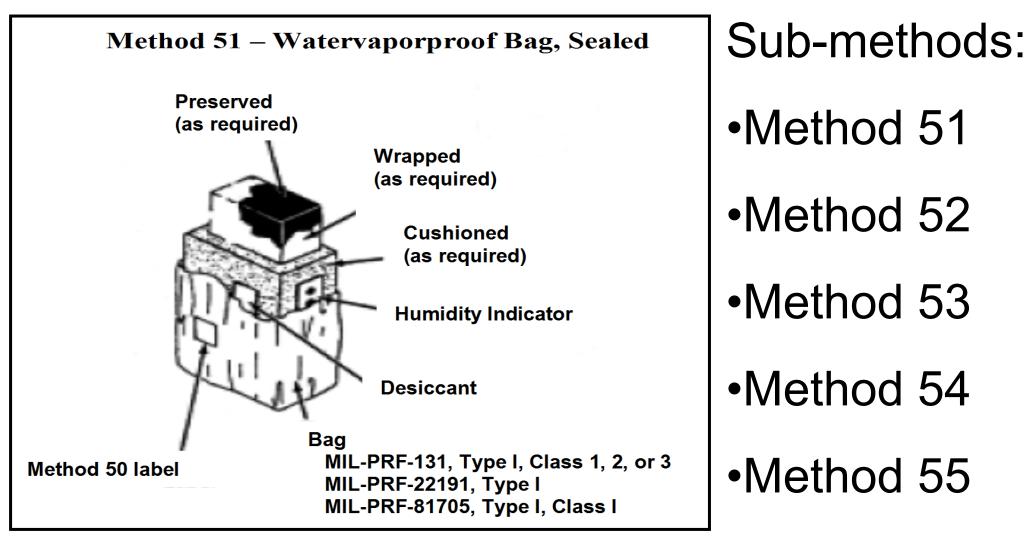




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Method 50 – Waterproof protection with desiccant





Method 50 Label



# Method 50

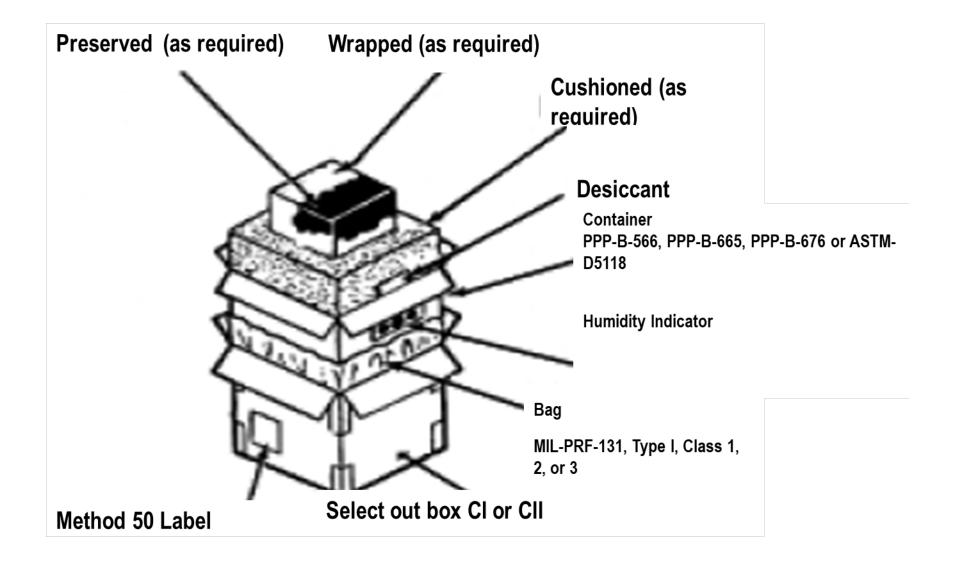




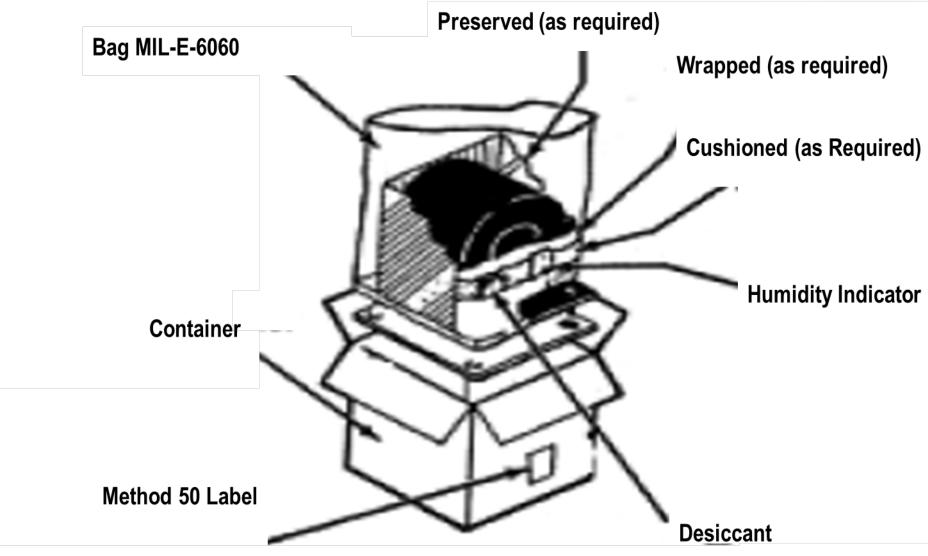


Method 50 label MIL-PRF-131, Type I, Class 1, 2 MIL-PRF-22191, Type I MIL-PRF-81705, Type I, Class I



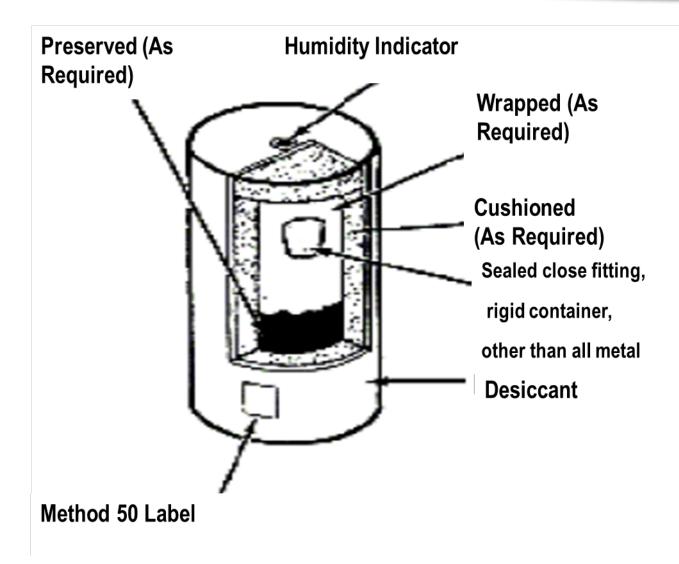




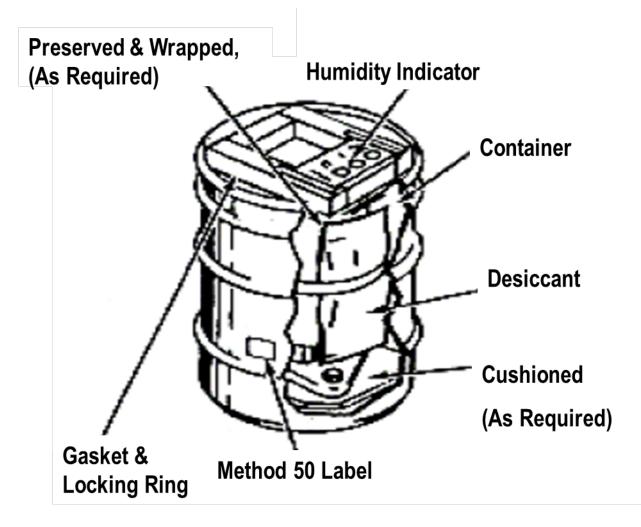


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- AE: Seal or plug all openings MOP 10
- GX: Electrostatic Discharge Susceptible (ESDS) items
- BL: Seal or plug all openings and preserve using MOP 20
- DB: MOP 10 but with specific packaging materials
- HM: Hazmat use modal regulations

#### MOP GX - MIL-PRF-81705



Most Vendor Shipments Not Compliant with MOP GX:

- Two approved types
  - Type I-Watervaporproof, electrostatic protective, electrostatic and electromagnetic shielding
    - Class 1
    - Class 2
  - Type III-Transparent, waterproof, electrostatic protective, electrostatic shielding
    - Class 1
    - Class 2





MIL-PRF-81705E TYPE I CLASS 1 CADPAK ESD CADILLAC PRODUCTS PKG CO AUG 2019 LOT 1

### EMI/STATIC SHIEL

SEALING GUIDELINES: TEMPERATURE 400°F PRESSURE 40 PSI DWELL 2 SECONDS

#### **Packaging Materials**





## Fiberboard



## Paperboard



# **Fast Packs**



### Barriers, Cushioning , & Wrap



Tapes





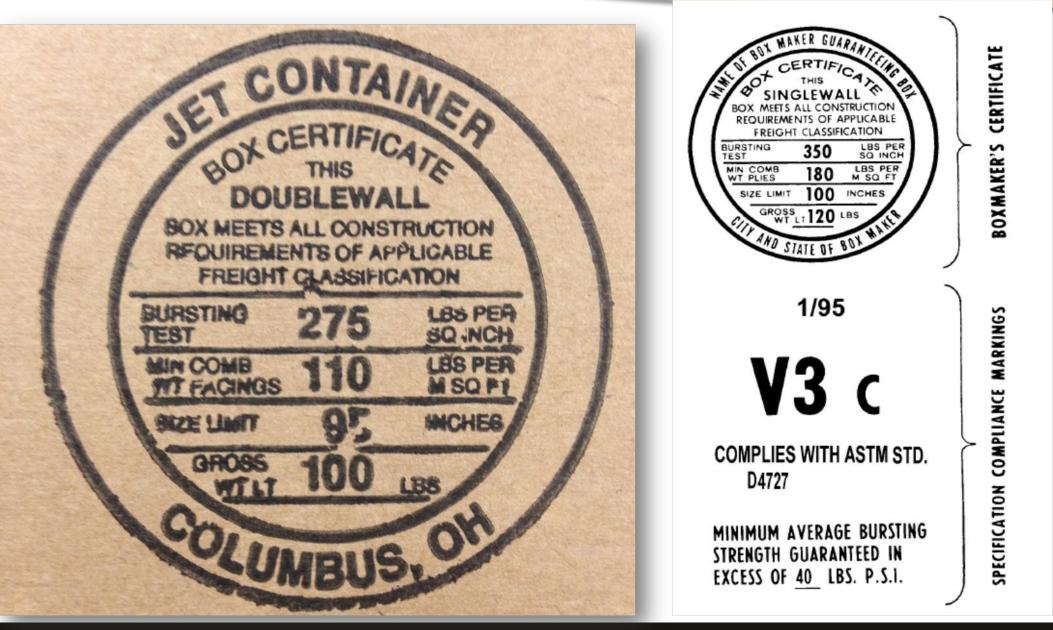
# Strapping



Stretch Wrap

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#### **Compliance Markings on Fiberboard**



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Tapes



## – **A-A-883A**

Pressure sensitive adhesive, masking

## – ASTM D5486/5486M Rev A

Standard for pressure sensitive tape, packaging, box closure and sealing





## - ASTM D5330/5330M

Standard for pressure sensitive tape for packaging, filament reinforced

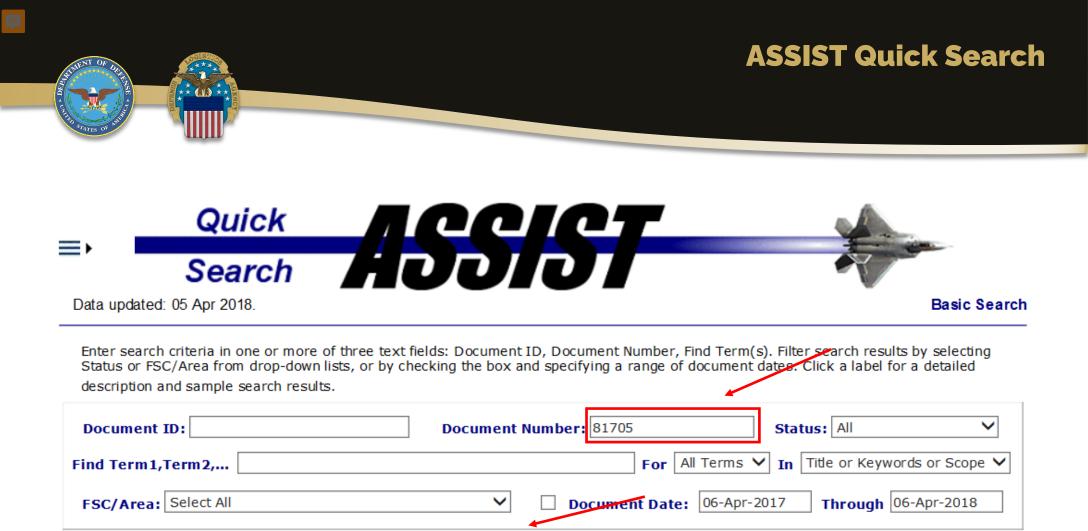






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ata updated:	: 05 Apr 2018.		Basic Search

Find Term1,Term2,	For All Terms $\checkmark$ In Title or Keywords or Scope $\checkmark$
FSC/Area: Select All	Document Date:      06-Apr-2017      Through      06-Apr-2018
	Search Reset
	Total records: 3

Filter		Values				
Docum ent Num ber: 81705						
g Document ID	Status	FSC/ Area	Doc Date	Title		
MIL-PRF-81705E(1) NOT 1	Α			Barrier Materials, Flexible, Electrostatic Discharge Protective, Heat-Sealable		
DI-SESS-81705	С	PSSS	22-Nov-2006	Depot Level Repair Instructions		
QPL-81705-16 NOT 1	А	<mark>813</mark> 5	17-Apr-2008	Barrier Materials, Flexible, Electrostatic Protective, Heat-Sealable (Replaced by the Qualified Products Database (QPD) see Notice 1 for Additional Information)		
	g Document ID MIL-PRF-81705E(1) NOT 1 DI-SESS-81705	g Document ID Status MIL-PRF-81705E(1) NOT 1 A DI-SESS-81705 C	g Document ID Status FSC/ Area MIL-PRF-81705E(1) NOT 1 A 8135 DI-SESS-81705 C PSSS	g      Document ID      Status      FSC/ Area      Doc Date        MIL-PRF-81705E(1) NOT 1      A      8135      12-Nov-2014        DI-SESS-81705      C      PSSS      22-Nov-2006        OR      81705      16 NOT 1      A      8135      17 Apr 2008		

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Help

#### Governing Spec: MIL-PRF-81705E(1)

The Qualified Product List for the following governing specification was last updated on 02-MAR-2018

Main

Search

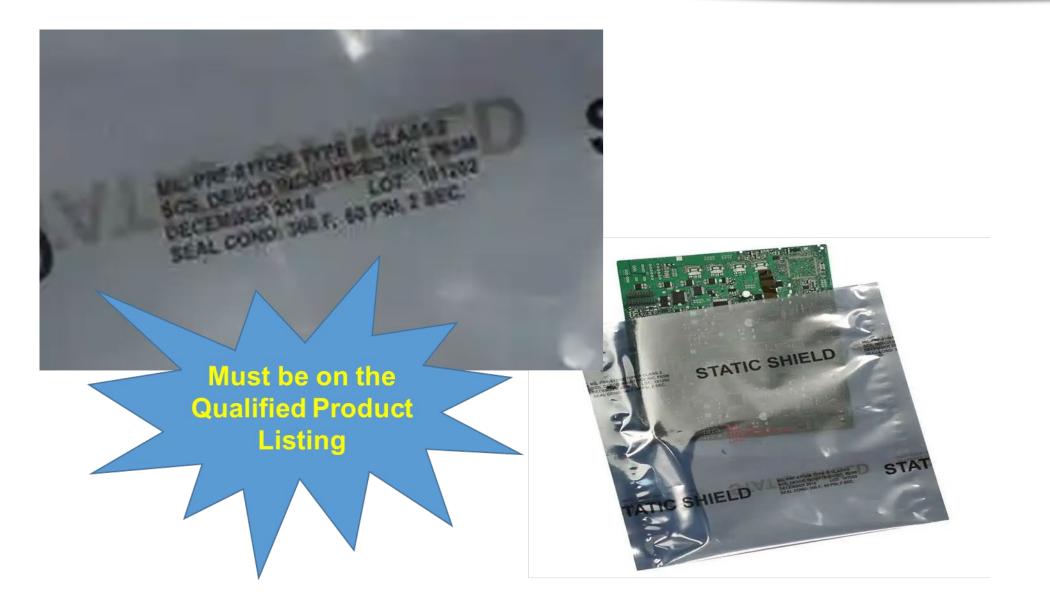
Reports

QA FSC QPL	Number	Governing Spe	Doc Date	Doc Status	Title					QPL Notes	
AS 8135 QPL-	81705	<u>MIL-PRF-81705</u>	08-FEB-2010	Active	Barrier	Materials, Flexible, Ele	ctrostatic Discharge F	Protective,	Heat-Sealable	Preamble Footnotes	
Search > QPL > Government Parts > Manufacturer Parts											
Filter for:    Filter by:    Filter     NONE    Filter    []      Total part count = 2 Click on the appropriate link to see more. If not link, no qualified source.    []					Based on the selected O Filter for: Green - Source is Cotifie Total part count = 1	Filter by:	Filter	Print All on, Red - Source i	s overdue for Certifi	cation. Contact QA for addit Click on the appropriate	
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### MIL-PRF-81705 Type III Class 2





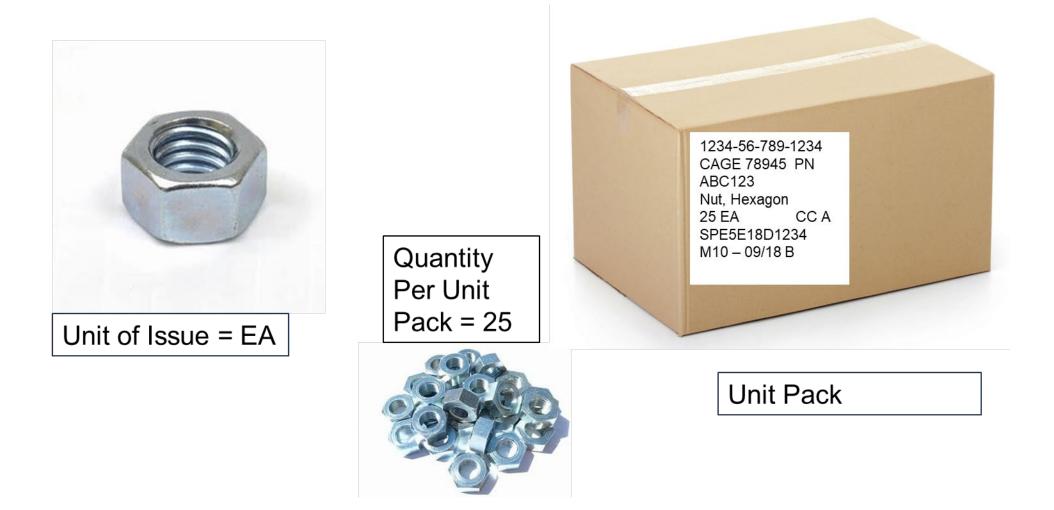
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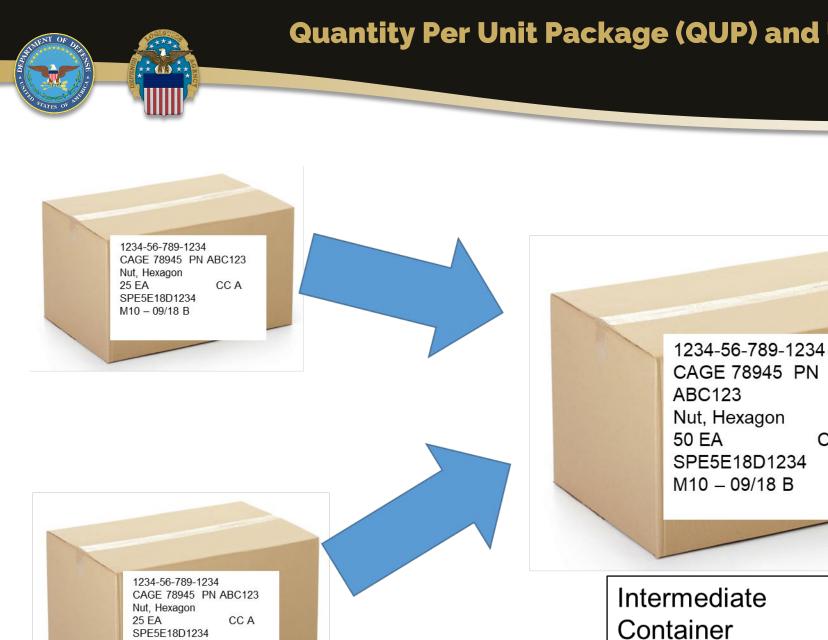


- Unit of Issue (UI) The Unit by which a material is issued.
- Quantity per Unit Pack (QUP) The number of units of issue bound or packaged in a unit pack.
- Unit Pack The first tie, wrap, or container of an item.
- Intermediate Container Quantity (ICQ) The number of unit packs per intermediate container.



### **Quantity Per Unit Package (QUP) and Unit of Issue**





#### **Quantity Per Unit Package (QUP) and Unit of Issue**

Quantity = 2

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M10 - 09/18 B

Distribution Statement A, Approved for public release. Distribution Unlimited.

CC A



- Identify items shipped, received, and stored in a standardized format.
- Assist warehousing personnel in sorting shipments, picking from storage, and taking inventory.
- Communicate the degree of protection of the item.
- Communicate hazards and special handling requirements.
- Expedite the shipment.
- Communicate the reusability of the container.
- Communicate the destination of the shipment.

### MIL-STD-129R Item Identification Markings



- Identification markings
  - NSN (National Stock Number) Includes spaces, dashes, prefix and suffix
  - $_{\odot}\,$  CAGE Code for the company AWARDED the contract
  - PN (Part #)
  - Nomenclature (Not always required on exterior containers)
  - $\,\circ\,$  Quantity and unit of issue
  - PIID (or Contract and call for legacy contracts)
  - Military Method and date of unit preservation
  - Gross Weight (Exterior containers)
  - Shelf-Life Information (if applicable)
  - Serial Numbers (if applicable)
- Identification bar code markings
  - NSN (& Serial Number) for unit and intermediate packs
  - o NSN, Contract number, CAGE, CLIN, Shipment Number (&
  - Serial Number) on exterior shipping containers



- Procurement instrument identifier (PIID) (e.g., contract number or purchase order number)
  - For current DFARS compliant DOD contracts, cite the 13-character PIID. When applicable, use the 13-character PIID call order number (identified by F or M in the 9th position) alone (since the call order PIID is treated as an independent contractual document)
  - For legacy contracts, cite the PIIN (contract number or purchase order number) including four-digit delivery order or call number if applicable, and lot number (see 5.10.13) shall be shown. Additional information may be required by the contract or purchase order



- Required shelf-life markings
  - TYPE I (non-extendable):
    - MFD DATE 10/01
    - EXP DATE 10/06
  - o TYPE II (extendable):
    - ASSEMBLED DATE 10/01
    - INSP/TEST DATE 10/04
  - RUBBER or ELASTOMER (TYPE I OR II):
    - CURED DATE 4Q01
    - INSP/TEST DATE 4Q05



### Special Markings-Electrostatic Discharge Susceptible (ESDS)





Unit Pack Symbol/Label

Exterior and Intermediate Container Label

Use of previous label types is allowed until existing supplies are depleted, or until March 2025



## **Project Code**



## Method 50



## **Special Handling**



#### Special Markings – Hazardous Materials





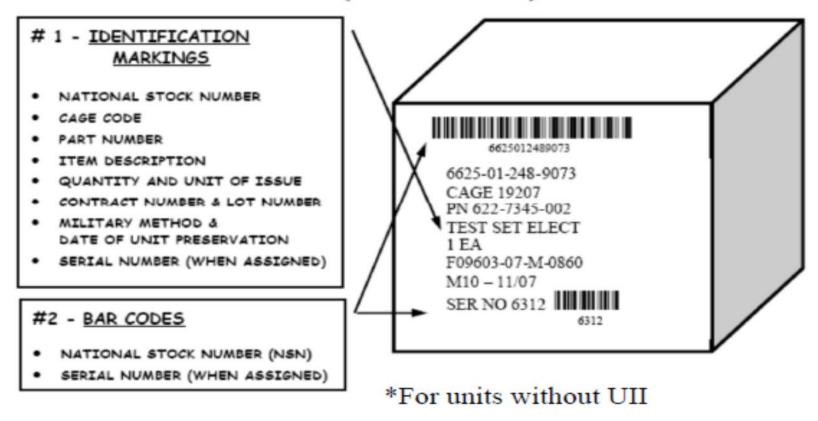
NOTE: This document is for general guidance only and should not be used to determine compliance with 49 CFR, Parts 100-185.



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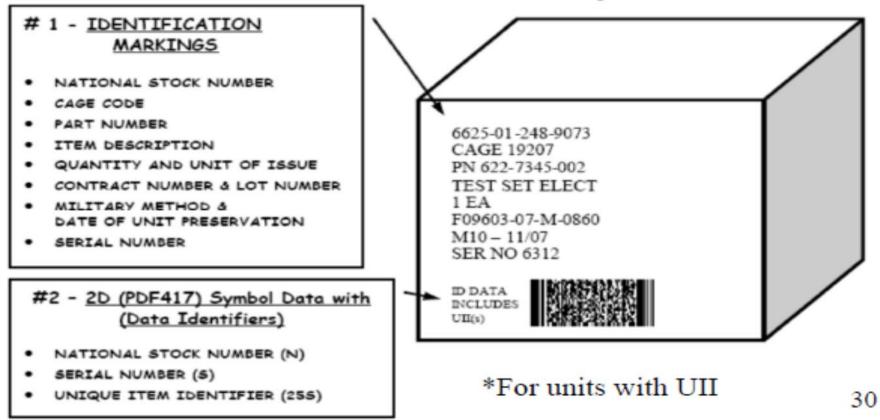


# Unit & Intermediate Containers with linear (Code 39) bar codes





# Unit & Intermediate Containers with 2D (PDF417) symbol\*





- Unless specifically exempted in the contract, DoD and Vendor shipping activities must apply address markings using a bar coded MSL.
- Multiple suppliers can provide necessary software. An internet search will display multiple options.
- The DLA Vendor Shipment Module <u>https://www.dla.mil/Working-With-</u>
  DLA/Applications/Details/Article/2923161/vsm-vendor shipment-module/

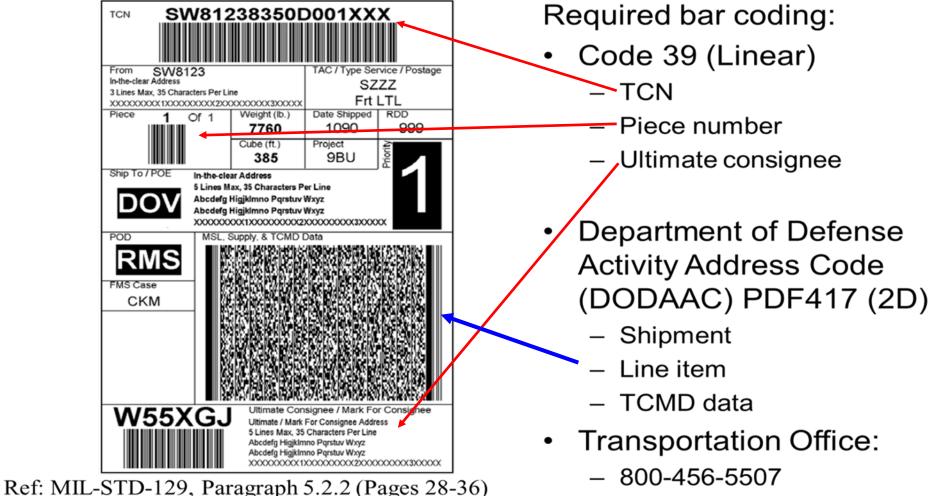


- The Code 39 (Linear) and 2D (PDF417) bar codes must be easily machine readable.
- The MSL label must be made of a water-resistant grade of paper, coated on one side with water-insoluble permanent type adhesive.
- ASTM D5486, Type I, Class 2 tape can be used to waterproof labels on exterior containers.

### Military Shipping Label (MSL)

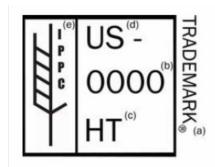


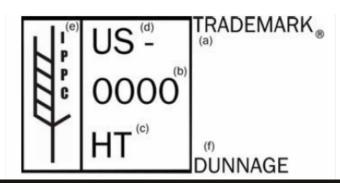
#### The recommended MSL size is 4 inches by 6 inches.





- WPM is defined as wood pallets, skids, load boards, pallet collars, wooden boxes, reels, dunnage, crates, frames, and cleats.
- All WPM is required to be heat treated, including pallets, and marked with the heat-treated compliant marking.
- The stamp can only be applied by vendors who meet the standards of an accredited agency of the American Lumber Standards Committee.

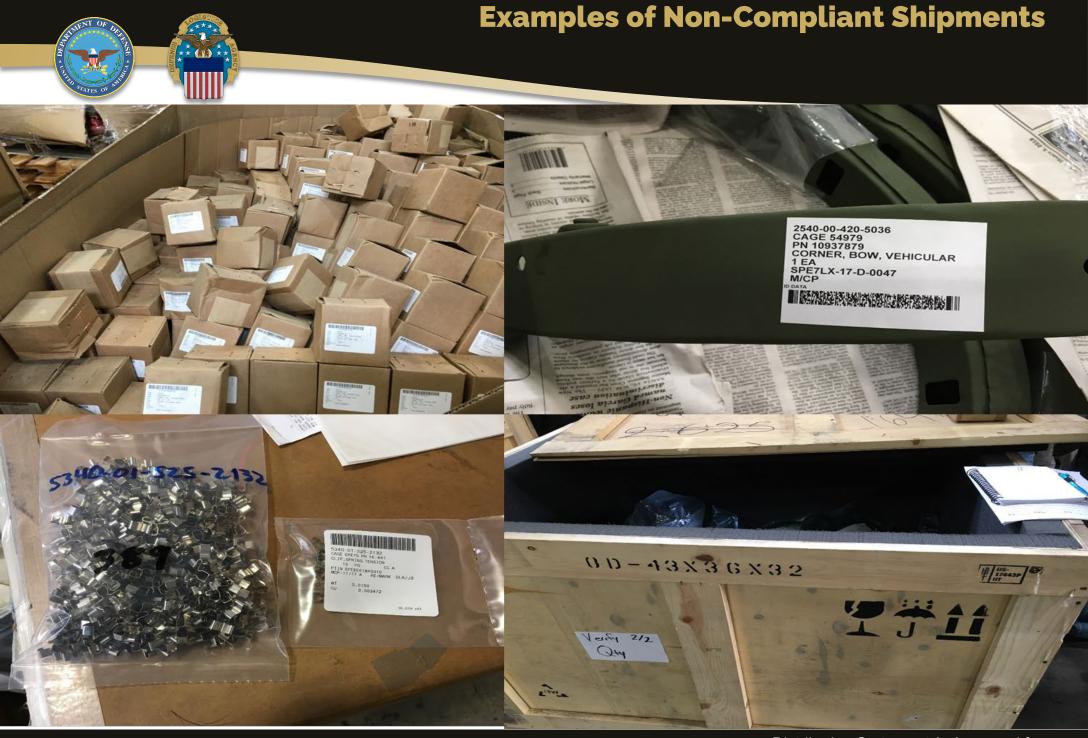




### **Examples of Non-Compliant Materiel**









- One out of every 15 new procurement receipts has a packaging and/or marking discrepancy/defect that requires correction before acceptance.
- Over 50% of packaging/marking discrepancies are from repeat vendor/NIIN combinations.
- Receiving activities must create and submit Supply Discrepancy Reports (SDR) for every non-compliant shipment.
  - If the shipment does not exceed the threshold noted in DLAD Procurement Note C14, Correction of Nonconforming Packaging or Marking, the SDR will be informational, and the materiel will stay in Supply Condition Code (SCC) A.
    - Vendor will receive an automated letter notifying them of the discrepancy.
  - If the shipment exceeds the threshold noted in DLA Procurement Note C14, the materiel will be suspended and payment withheld until the discrepancy is remediated.

### Supply Discrepancy Reports (SDR)







Inadequate to protect the item Wrong Method of Preservation Wrong Packaging Materials/Non-Specification Materials Use of non-compliant wood packaging materials Unit of Issue, Quantity Per Unit Package



#### **Preservation** Preservative Material

Caps/Plugs

#### Packaging

#### Marking

Not MIL-STD-129 Compliant Missing Elements Missing Special Markings



#### Unitization

Not unitized/palletized to MIL\_STD-147 Stacked too high



#### **Hazardous Shipments**

Not prepared for mode of shipment Incorrect Shippers Declarations



### DLAD Procurement Note C14, Correction of Nonconforming Packaging or Marking

- (1) The Government may correct nonconforming packaging or marking for receipts of DLA- owned materiel if the estimated costs of correction are \$1,000 or less. The contracting officer will advise the contractor of the discrepancy, and that the Government has corrected the packaging or marking. The contracting officer will make a determination concerning appropriate reimbursement by the contractor for the Government's costs to correct the deficiencies. Upon determining that reimbursement is required, the contracting officer will send a notice to the contractor. Upon receipt of notice from the contracting officer, the contractor shall reimburse the Government for the costs incurred by the Government to correct the deficiencies.
- (2) If the estimated costs of correction for receipts of DLA-owned materiel are more than \$1,000, the contracting officer will advise the contractor of the discrepancy and have the materiel returned to the contractor for correction/resubmittal; or, if there are urgent requirements, have the Government remediate the discrepancy at the contractor's expense. If the Government remediates the discrepancy, the contracting officer will make a determination concerning appropriate reimbursement by the contractor for the Government's costs to correct the deficiencies. Upon determining that reimbursement is required, the contracting officer will send a notice to the contractor. Upon receipt of notice from the contracting officer, the contractor shall reimburse the Government for the costs incurred by the Government to correct the deficiencies.

#### **Under the Packaging Threshold**



### Vendor Letter



DEFENSE LOGISTICS AGENCY Aviation 8000 Jefferson Davis Hwy Richmond, VA 23297

IN REPLY REFER TO DLA

#### CAGE VENDOR NAME AND ADDRESS

"For Informational Purposes Only"

Preservation, packaging, packing or marking (PPP&M) nonconformance has been identified for a shipment received against contract (see below). The Government has corrected the packaging or labeling deficiencies at the distribution center at a cost of \$66.7.

No action is required at this time. This letter serves as a notice to inform the contractor of the nonconformance reported at the Distribution Center following a visual inspection. The Government's efforts to correct the discrepancies encumbers valuable resources that would be more efficiently utilized to support our Warfighters in other areas.

DLA must ensure that supplies tendered by contractors conform to contract requirements to uphold the integrity of the supply chain. It is essential for your company to identify non-conformances and establish corrective measures for future deliveries.

- DLA Packaging Website, https://www.dla.mil/Logistics-Operations/Packaging/

- Labeling and Marking Visual Aids

- DVIDS Video DLA Packaging Training Vendor Shipment Module (dvidshub.net)
- DVIDS Video DLA Packaging Training Packaging (dvidshub.net)
- DVIDS Video DLA Packaging Training Pallet Types (dvidshub.net)
- DVIDS Video Packaging Training Identification Markings (dvidshub.net)
- DVIDS Video DLA Packaging Training Shelf Life (dvidshub.net)

Use the resource links above before contacting the Contract Administrator. If you need additional packaging and marking guidance, contact your Contract Administrator via the Post Award Request (PAR) on DIBBS (https://www.dibbs.bsm.dla.mil). For additional information regarding PPP&M, select DLA Packaging under Technical Data on the DIBBS Home screen.

"This has been provided for informational and educational purposes only"

#### CONTINUATION SHEET

PIID/DO:	CONTRACT NUMBER
QN/WebSDR:	205615876, 20250701305
NSN:	5340012293830
CLIN/QTY:	000100, 23

Nonconformance:

Identification markings omitted, incomplete, incorrectly located, or not legible

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03/19/2025



- The vendor letter only describes the first discrepancy code listed and the definition for that code.
- The SDR, although informational, is given a Cause Code of CP for Contractor Non-Compliance with Packaging.
  - This could affect a vendor color/score in the Supplier Performance Risk System (SPRS).



- Shipments that exceed the packaging threshold are suspended in SCC L and an actionable SDR is submitted.
   Ontil upgraded to SCC A, vendors may not be paid.
- While suspended, materiel is not eligible for issue.
- The contracting officer will contact the vendor and negotiate per procurement note C14.
- Materiel may be
  - Returned to vendor for correction and return, or
  - Remediated at vendor expense.
    - If the Government remediates the discrepancy, the contracting officer will decide appropriate reimbursement by the contractor for the Government's costs to correct the deficiencies.



- The primary contact for all contractors/vendors is the contracting officer. Vendors should submit a Post Award Request (PAR) for any question (packaging related or other) using the PAR link on DIBBS
  - o <u>https://www.dibbs.bsm.dla.mil//</u>



### DLA Packaging:

https://www.dla.mil/HQ/LogisticsOperations/Packaging/



